

PLA WOOD

Definition, finish and resistance. Winkle's quality. Look like wood, feel like wood.



CHARACTERISTICS

Available colours:



Diameter available
1,75mm

Spool size
300g and 750g

Nozzle size: 0.8mm

First layer height: 0.2
Layer height: 0.28

Extrusion width of external perimeters = 0.45mm
Perimeter extrusion width = 0.45mm
Infill extrusion width = 0.45mm
Solid fill extrusion width = 0.45mm
Top fill extrusion width = 0,45 mm
First layer extrusion width = 0,42mm

Retraction distance: 0,5mm
Retraction speed: 40 mm/s

PRINTING PARAMETERS

Nozzle temperature:

Between 190°C and 220°C

Bed temperature:

Between 50°C and 60°C

Printing Speed:

40-70 mm/s



EXCELENT ADHESION TO
BEDDING BETWEEN COATS



PRINT IN A
VENTILATED PLACE



A 0.6 NOZZLE (MINIMUM)
IS RECOMMENDED FOR
PRINTING THIS FILAMENT

