

## SETTINGS / PLA WOOD

# PLA WOOD

Definition, finish and resistance. Winkle's quality. Look like wood, feel like wood.



#### CHARACTERISTICS

Available colours:



Maple and Pine

**Diameter available** 1,75mm

**Spool sice** 300g and 750g

Nozzle size: 0.8mm

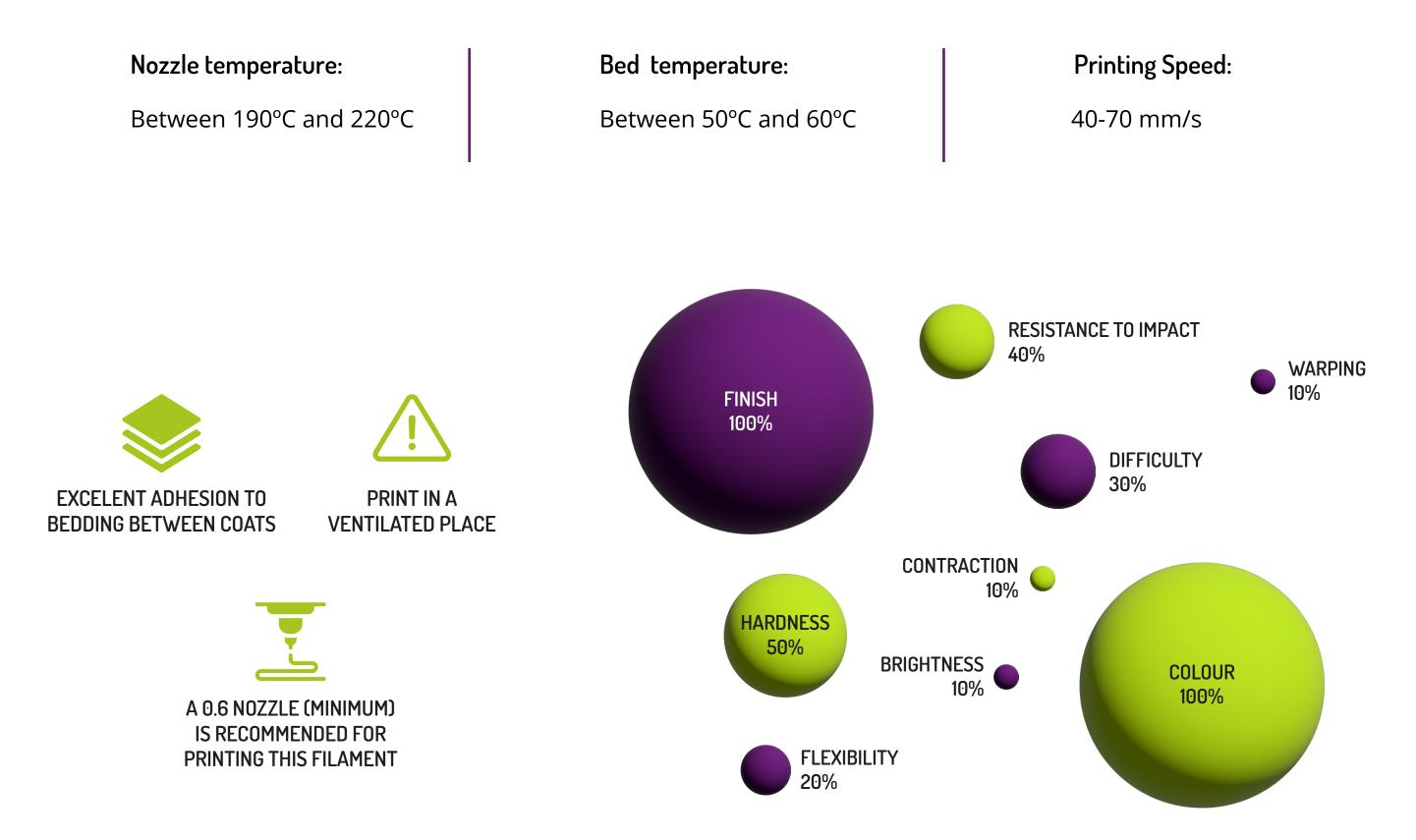
First layer height: 0.2 Layer height: 0.28

Extrusion width of external perimeters = 0.45mm Perimeter extrusion width = 0.45mm Infill extrusion width = 0.45mm Solid fill extrusion width = 0.45mm Top fill extrusion width = 0,45 mm

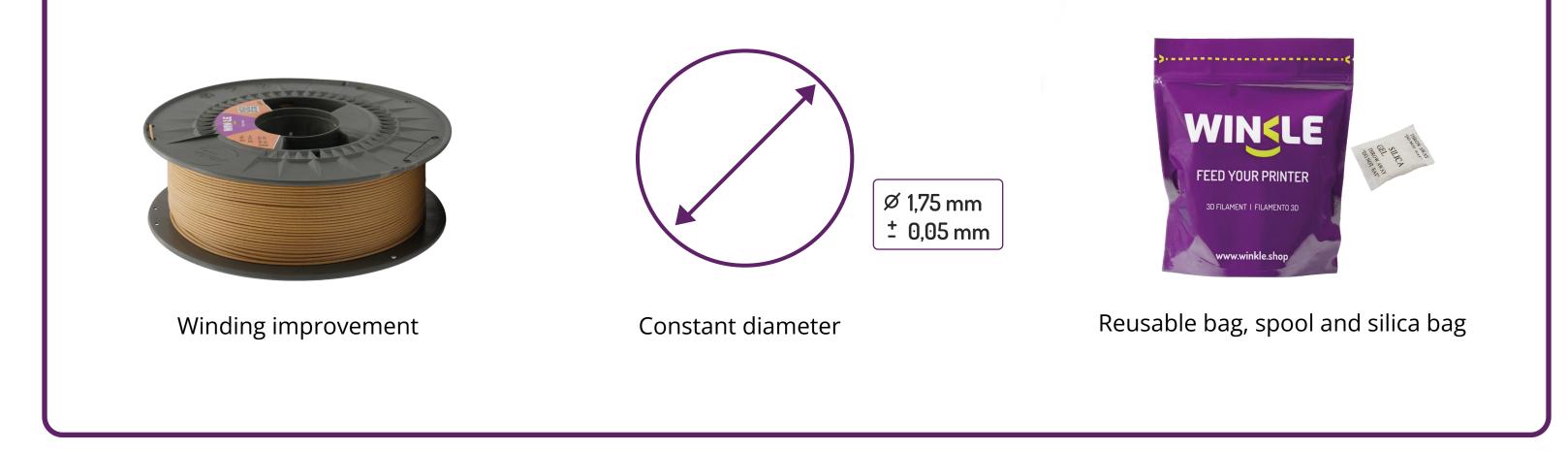
**First layer extrusion width** = 0,42mm

**Retraction distance**: 0,5mm **Retraction speed**: 40 mm/s

#### **PRINTING PARAMETERS**



### WINKLE'S PLA WOOD FILAMENT QUALITY GUARANTEES



\*The indicated parameters are valid for correctly calibrated printers (P&D, mechanical and fuser) \*Supervised and tested manufacturing process (diameter, colour and winding) to guarantee the quality of our product \*Compatible with most FDM 3D printers on the market



